

# Construction

## Planning

- Objectives: Style, Audience, Skill Level, Connections
- Bike-Specific vs. Bike-Friendly Multi-Use
- Resources, Funding, Volunteers
- Permission, Permitting, contracts

## Design

- Maps, Grades, Half-rule, Specs, Flow
- Scouting, Natural Terrain, Natural Forces, Control Points, Flagging, Sightlines
- Documentation

## Construction

- Trail Corridor, Outslope, Full Bench, ½-Bench, Switchbacks, Grade Reversals
- Dealing with Running Water
- Crossing Flat/Wet Areas
- Tools & Work Safety

## Maintenance

- Brushing, clearing
- Re-benching
- Trail Widening
- Drainage, nicks, grade reversals
- Choke points
- Re-routes



**Bike-Friendly Techniques**



**PNW Techniques**



**Tools, Special Considerations**

# Trail Construction – Agenda

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- Before You Dig
  - Clearing the Trail Corridor
  - Understanding Dirt
  - Intro to Full Bench, Partial Bench, Outslope & Sheet Flow



- Construction
  - Full Bench Detailed Steps
  - Partial Bench & Retaining Walls
  - Grade Reversals, Dips, Knicks & Rolling Contour Trails
  - Switchbacks



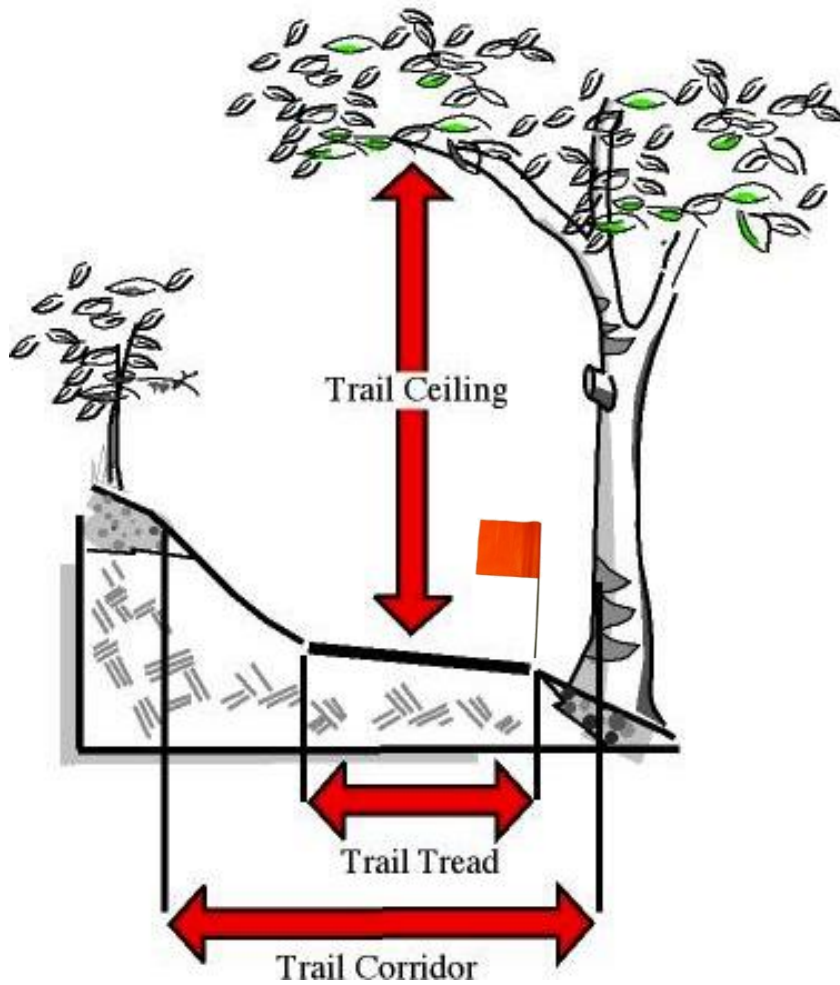
- Dealing with Running Water
  - Rock Armored Fords
  - Bridges

- Crossing Flat/Wet Areas
  - Rock Armoring
  - Turnpikes & Causeways
  - Boardwalks

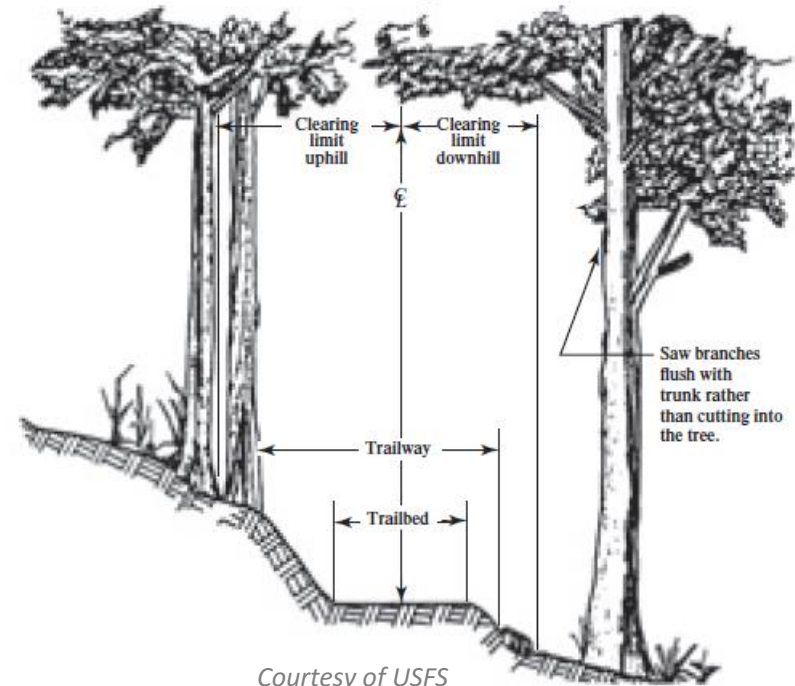


- Tools & Work Safety
- Video

# Before You Dig: Clearing the Trail Corridor

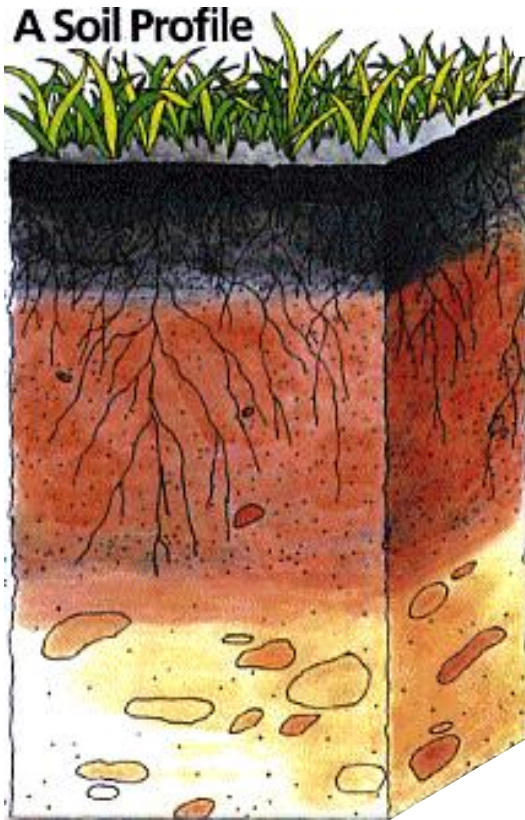


Courtesy of IMBA



Courtesy of USFS

# Before You Dig: Understanding Dirt



A Soil Profile

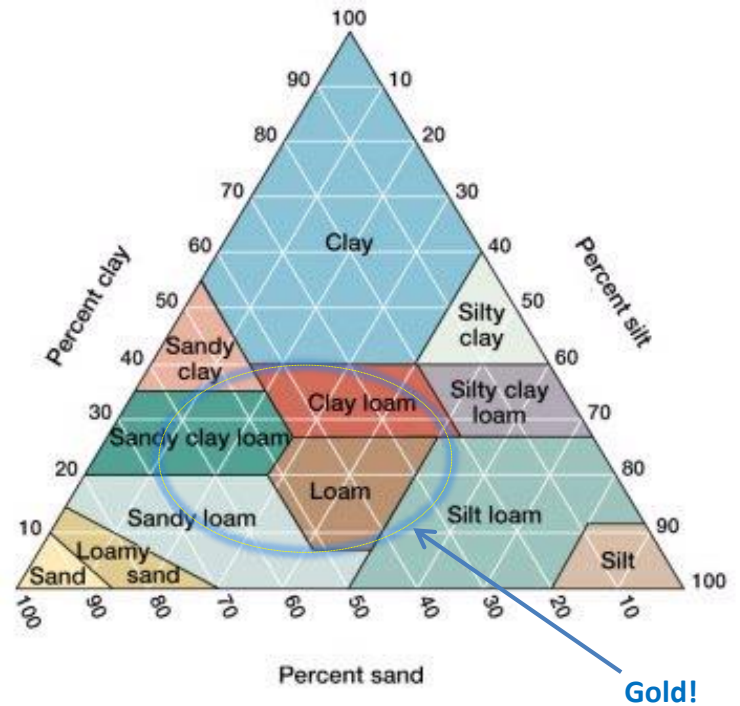
Duff Layer  
(organic)

Mineral Soil  
(mix of sand, silt, clay and leaching from organic layer)

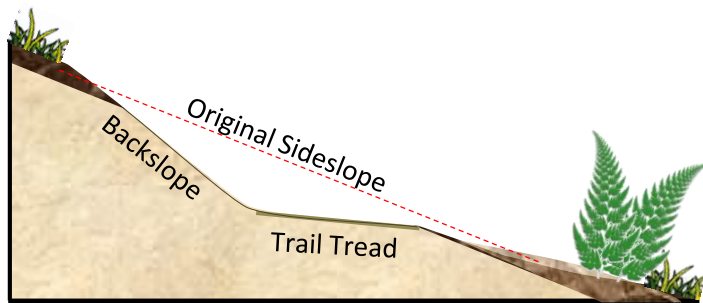
Mineral Soil  
(pure mix of sand, silt, clay and rocks)

*Ultra simplified!*

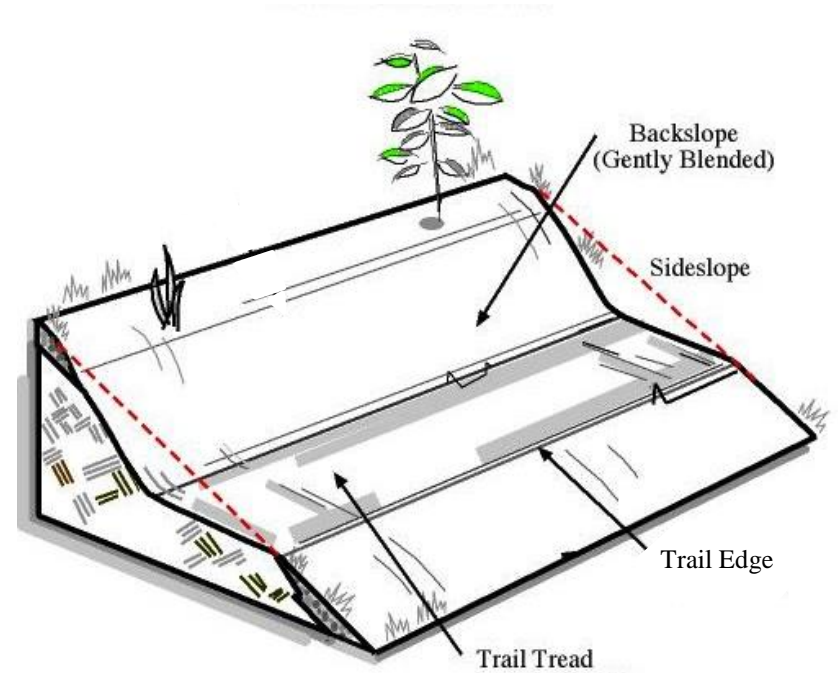
**Loam: soil composed of sand, silt and clay**



# Full Bench Construction: What is it?



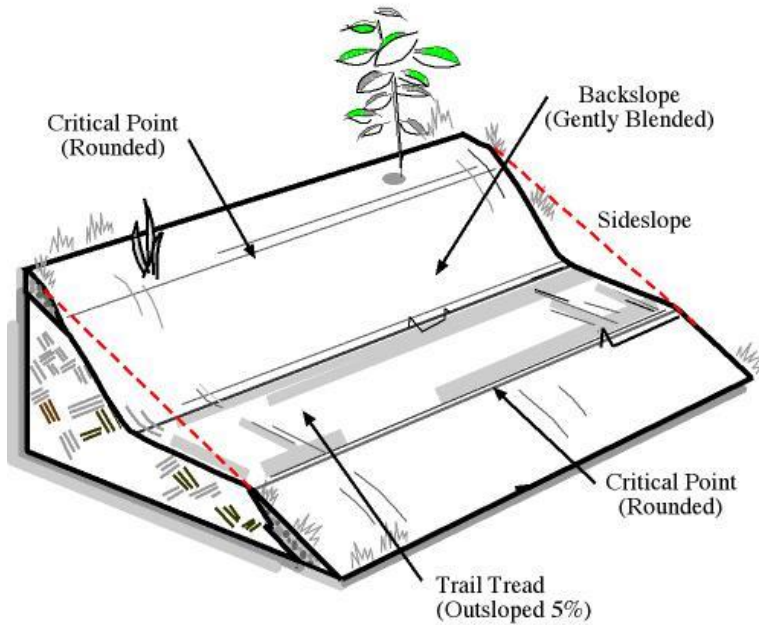
***Dig down to mineral soil bench for entire trail width***



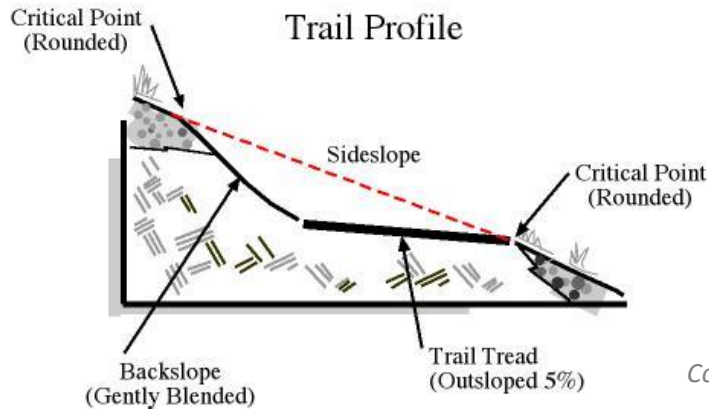
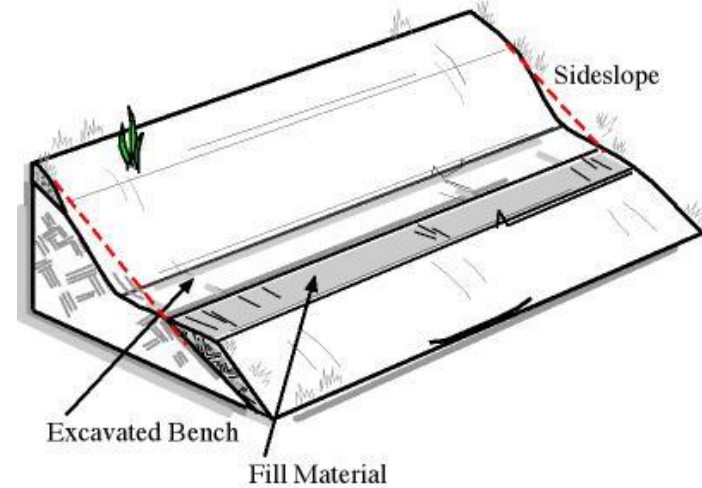
*Courtesy of IMBA*

# Full vs. Partial Bench

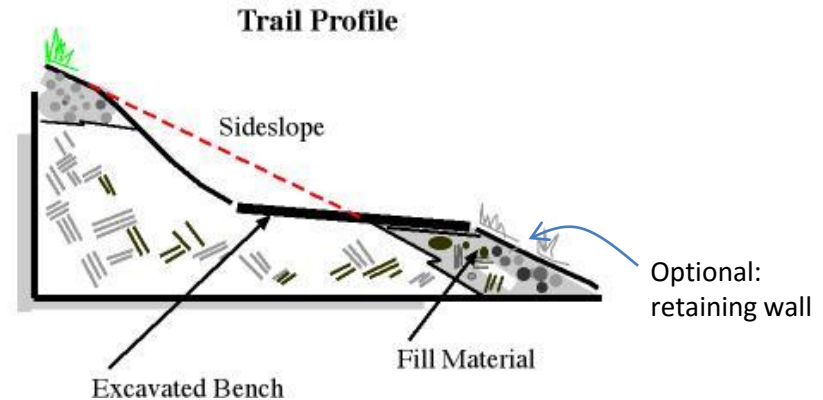
## Full Bench Trail



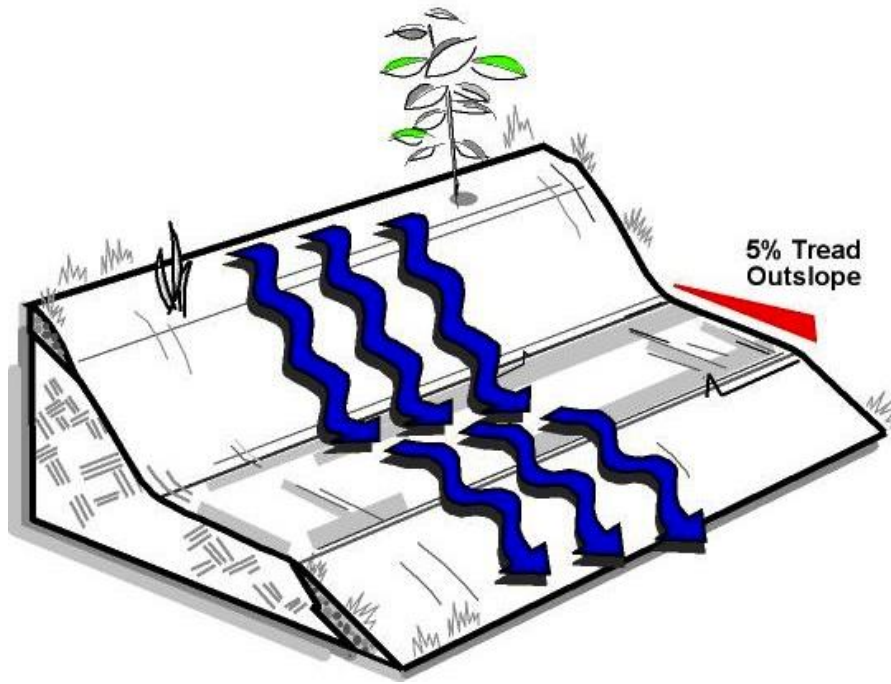
## Partial Bench Trail



Courtesy of IMBA

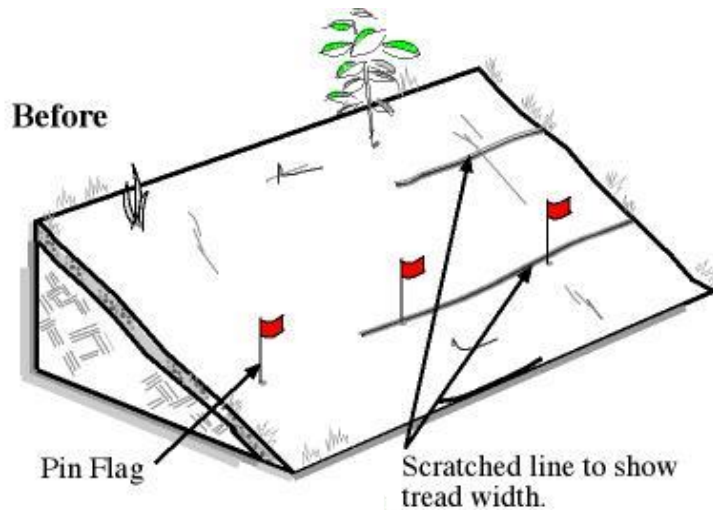


# Outslope & Sheet Flow



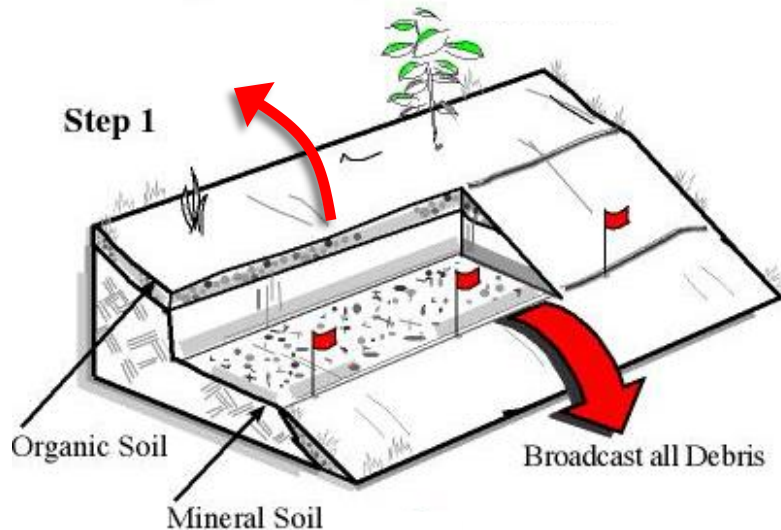
*Courtesy of IMBA*

# Full Bench Trail Construction – Step 1



## Before:

Pin-flag final trail alignment and lightly clear trail corridor



## Step 1:

Dig down to mineral bench

- ⚠ Broadcast debris as far from trail as possible
- ⚠ Broadcast uphill if traversing gradual terrain
- ⚠ Start on low side and dig in!

*Courtesy of IMBA*

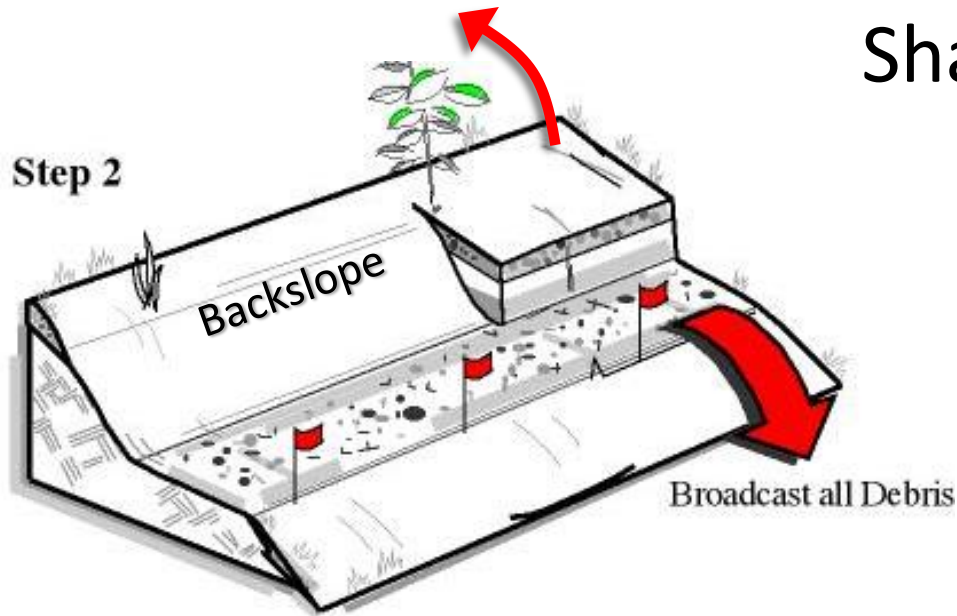


# Full Bench Trail Construction – Step 2

## Step 2:

### Shape back slope 1:1

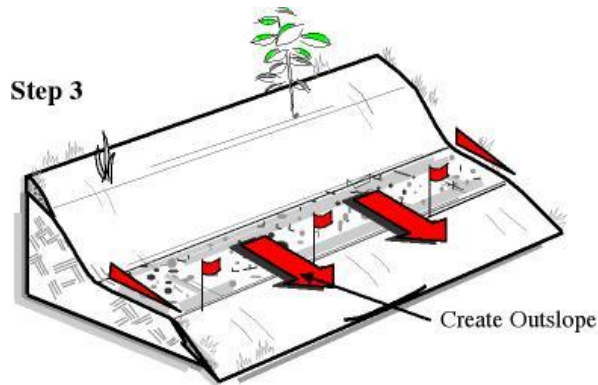
- Tamp down trail first
- Broadcast debris far
- Keep organic off trail tread



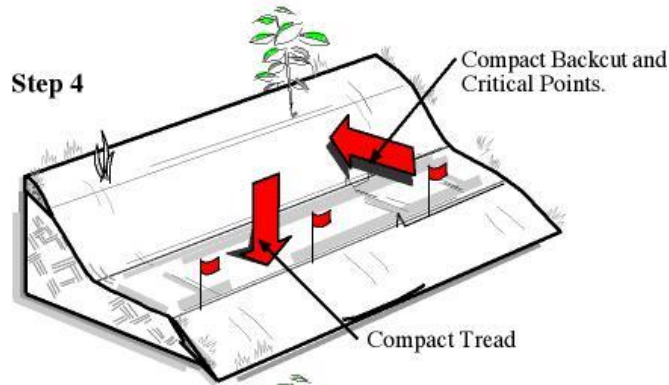
*Steps 1 & 2 = Bulk of the work.*

*Courtesy of IMBA*

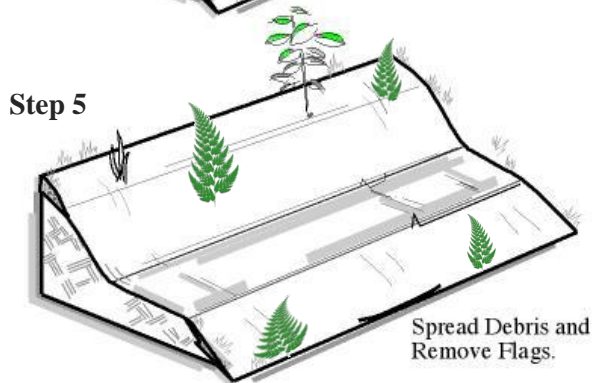
# Full Bench Trail Construction – Steps 3-5



**Step 3:**  
Create Outslope (5%)



**Step 4:**  
Compact tread and back slope



**Step 5:**  
Remove flags, clean-up and green-up

*Courtesy of IMBA*

# Finished Trail



# Finished Trail

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Courtesy of:  
[SinglitrekpodSmrkem.cz](http://SinglitrekpodSmrkem.cz)

# Tiger Mt De-Duffication

## Soil Profile



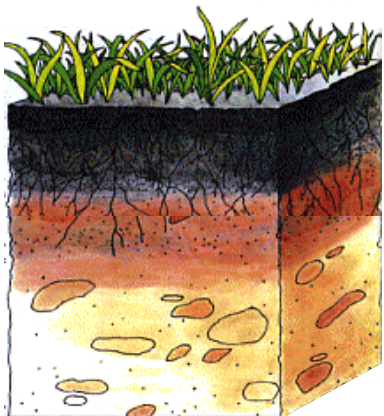
**Duff Layer**  
(organic)

**Leached Mineral Soil**  
(mix of sand, silt, clay and leaching from organic layer)

**Mineral Soil**  
(pure mix of sand, silt, clay and rocks)

Thickness of Duff and Leached Layers Varies Greatly!

Remove the Duff Layer!  
Leave the Leached Mineral!



**Duff Layer**

**Thin or almost no Leached Mineral**

**Mineral Soil**

# Tiger Mt De-Duffication

## Steps



**Step 1 – Remove a trail width swath of duff and broadcast it far downhill**



**Step 2 – Remove the low side duff lip so the mineral swath drains**



**Result: A trail width wide corridor of exposed mineral soil \*that follows the same slope as the side hill\***

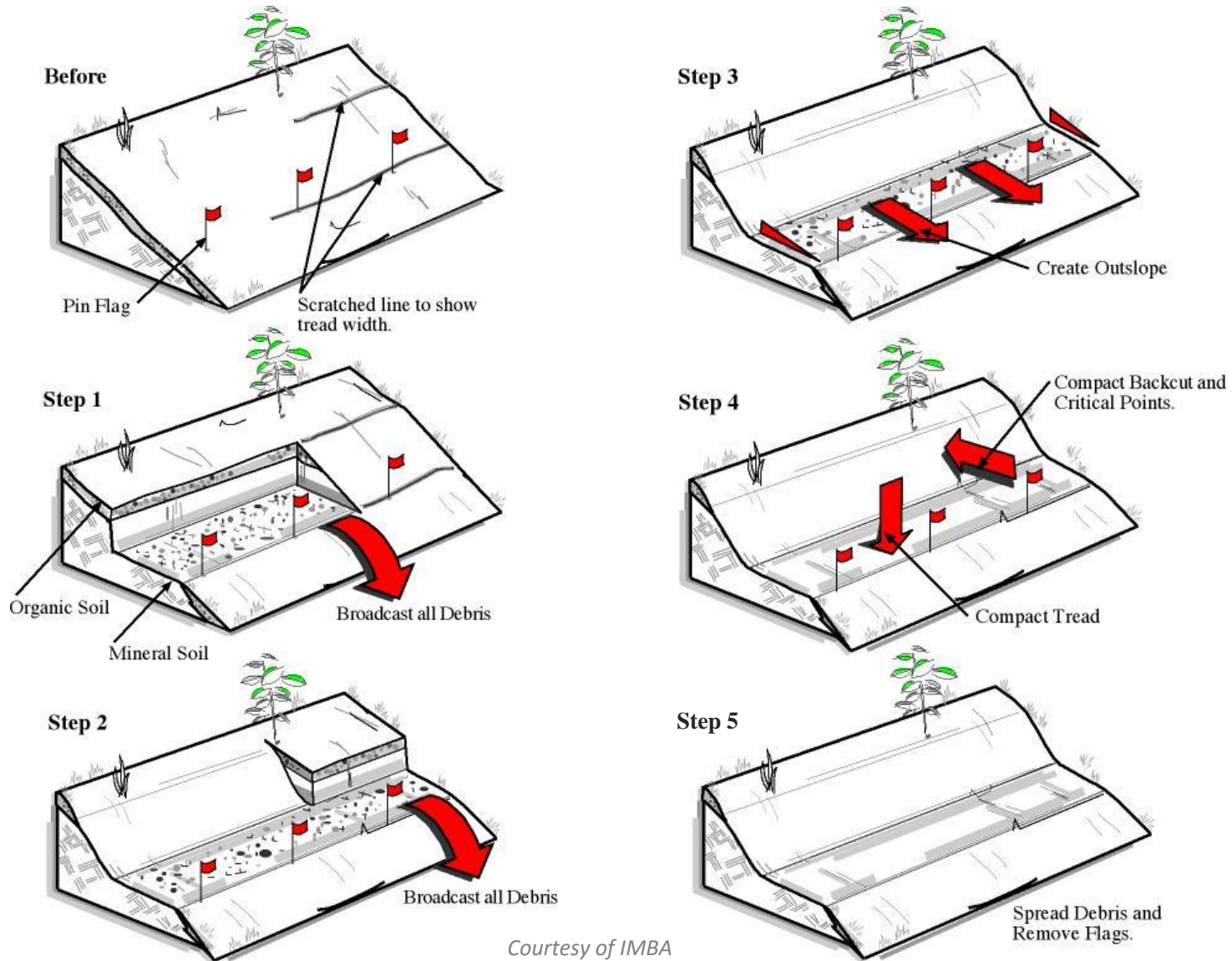


# Tiger Mt De-Duffication

## Pay Attention To...

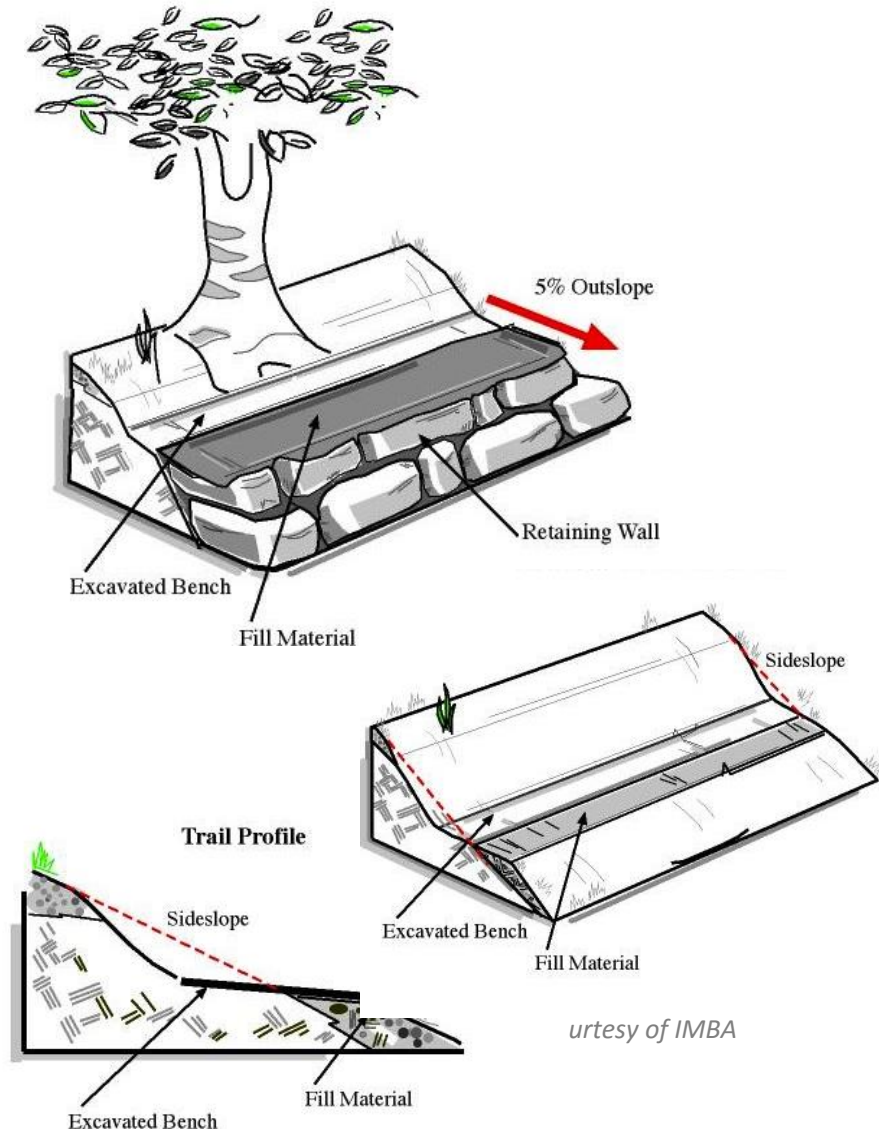
- **No trail benching or trail shaping**
  - We're just removing duff today.
- **Slope of exposed mineral should match slope of side hill when done**
- **Spread out**
  - Each person work ~10 ft long sections of trail at a time
- **Broadcast duff far downhill (>20 ft)**
  - As far as possible.
  - Most common mistake is leaving duff piled up on the downhill side of the trail.
- **Remove duff in steps**
  - Remove ~6 inches deep along your entire 10 ft long trail section.
  - Then go back over it and remove more until you hit mineral.
- **When in doubt, stop!**
  - Ask or move on to a new 10 ft section.
  - We can easily remove more duff later.
  - It's much more difficult to add mineral back if we've gone too deep.
- **Leave roots bigger than your thumb**
  - Chop out roots smaller than your thumb.
- **Transplant ferns uphill if you can**

# A few questions and challenges



Courtesy of IMBA

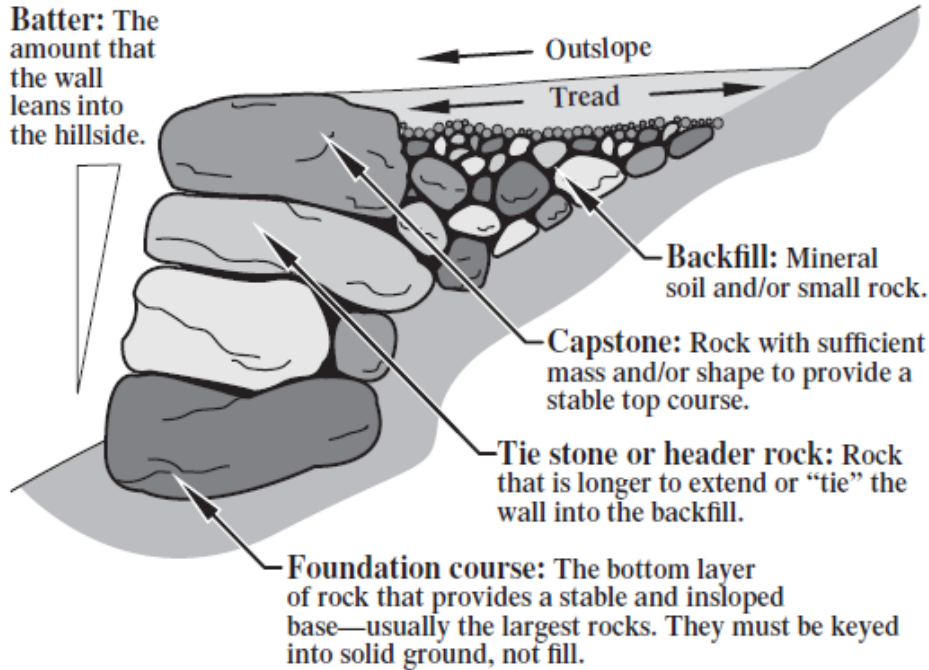
# Partial Bench



Courtesy of IMBA

# Retaining Walls

**Batter:** The amount that the wall leans into the hillside.



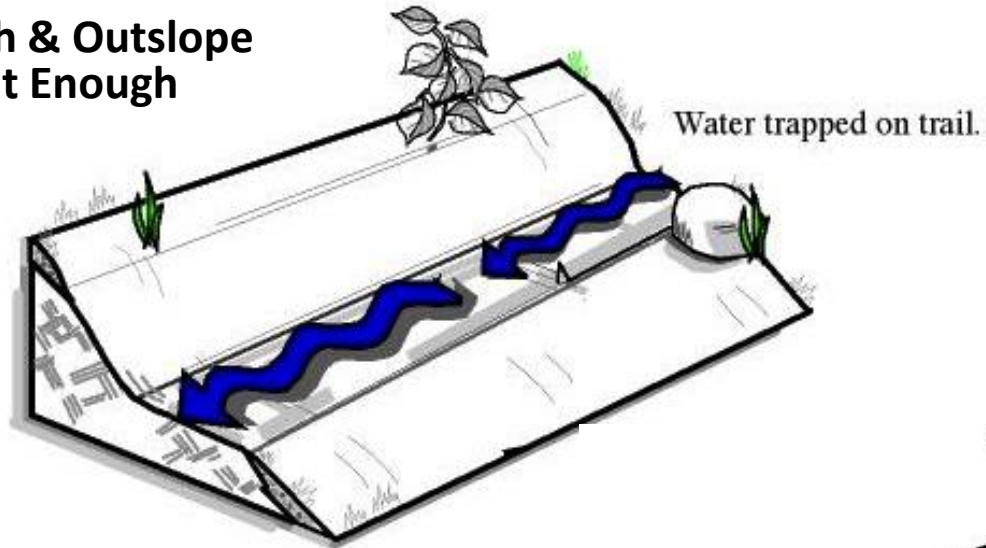
*Courtesy of USFS*



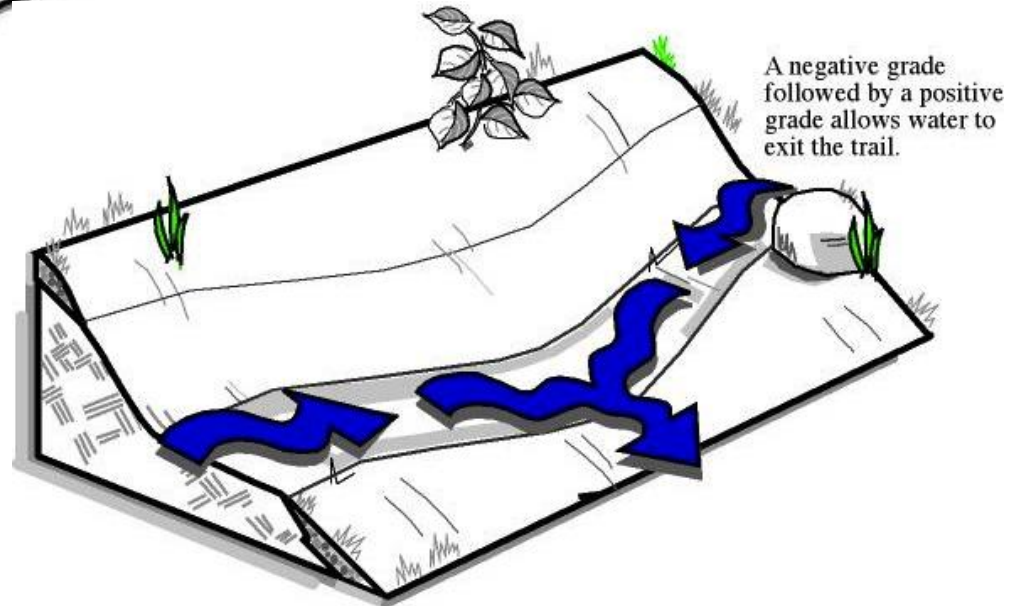


# Grade Reversals

**Bench & Outslope  
Aren't Enough**

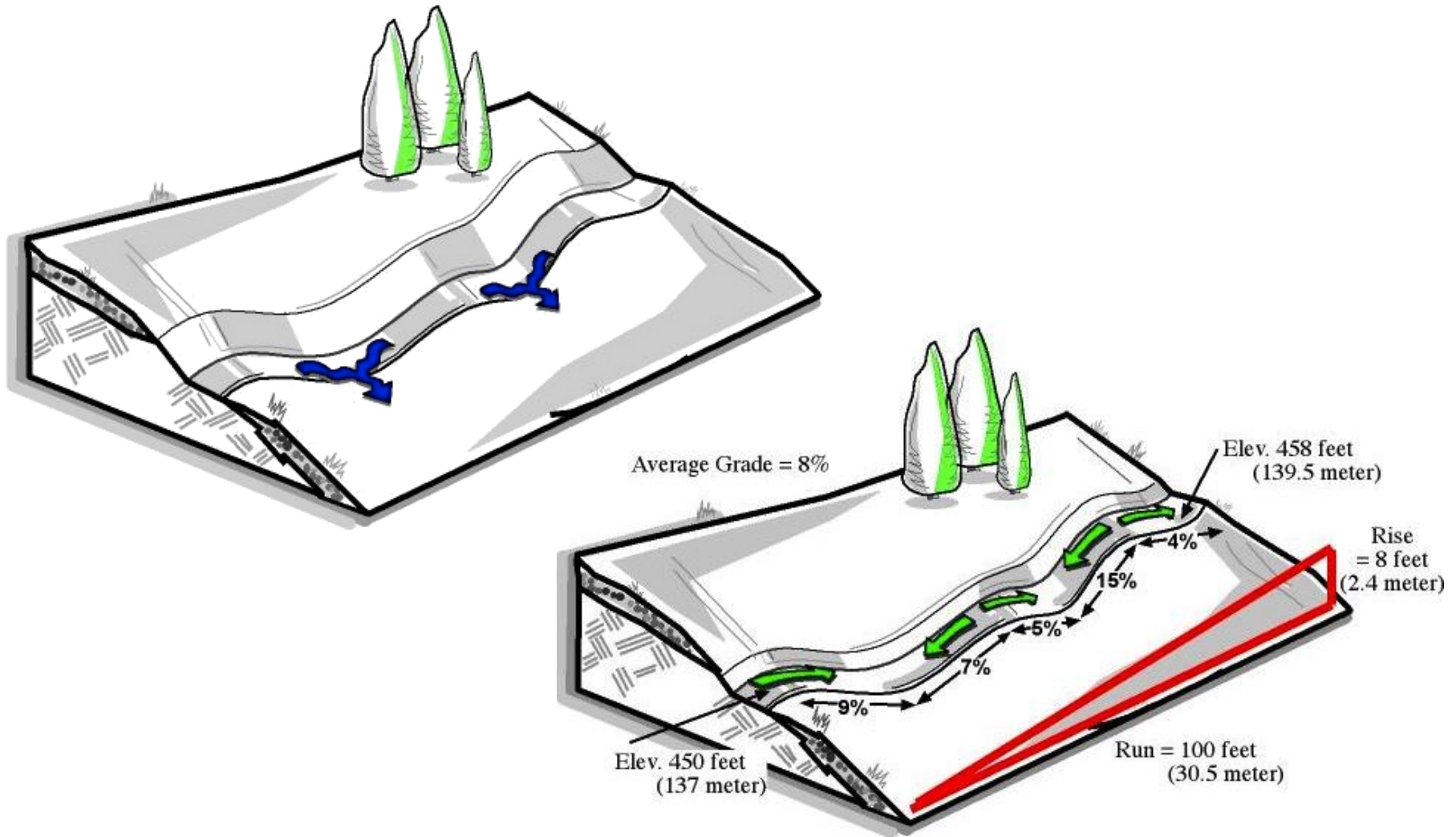


**Regular and Frequent  
Grade Reversals  
Are Required**



*Courtesy of IMBA*

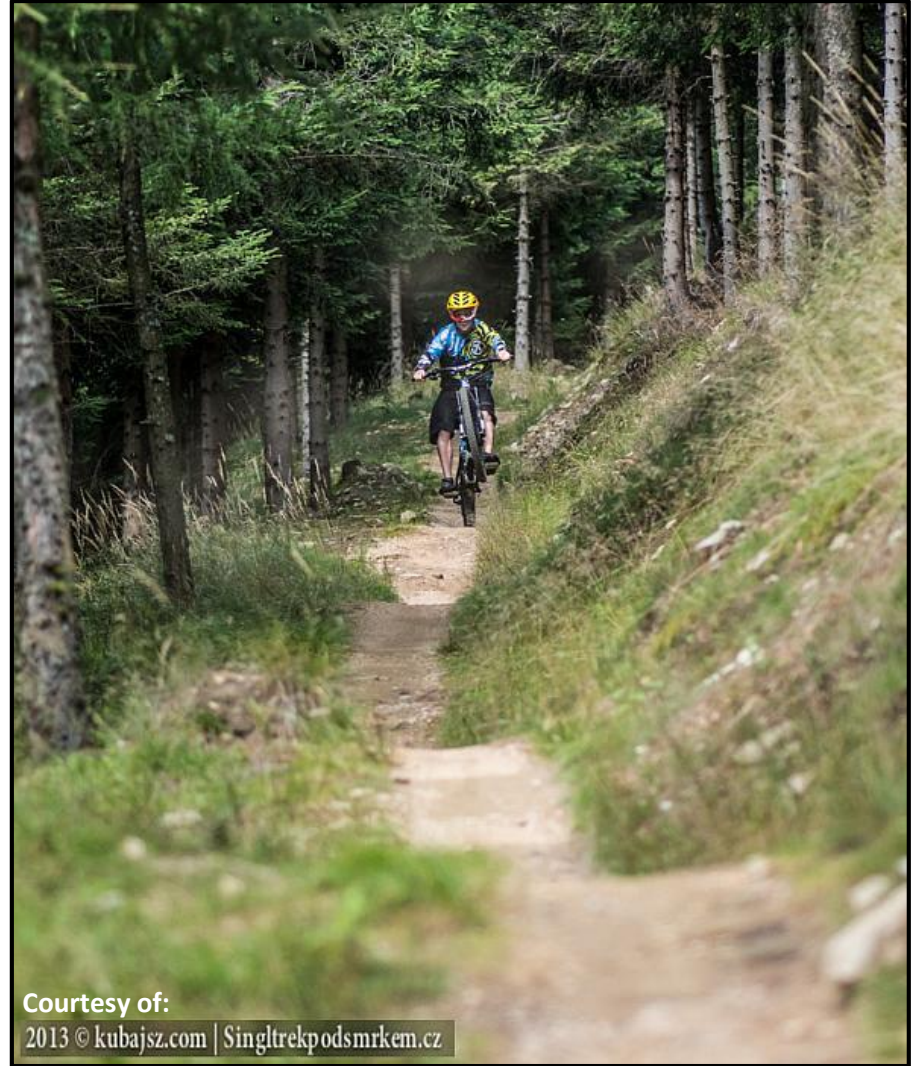
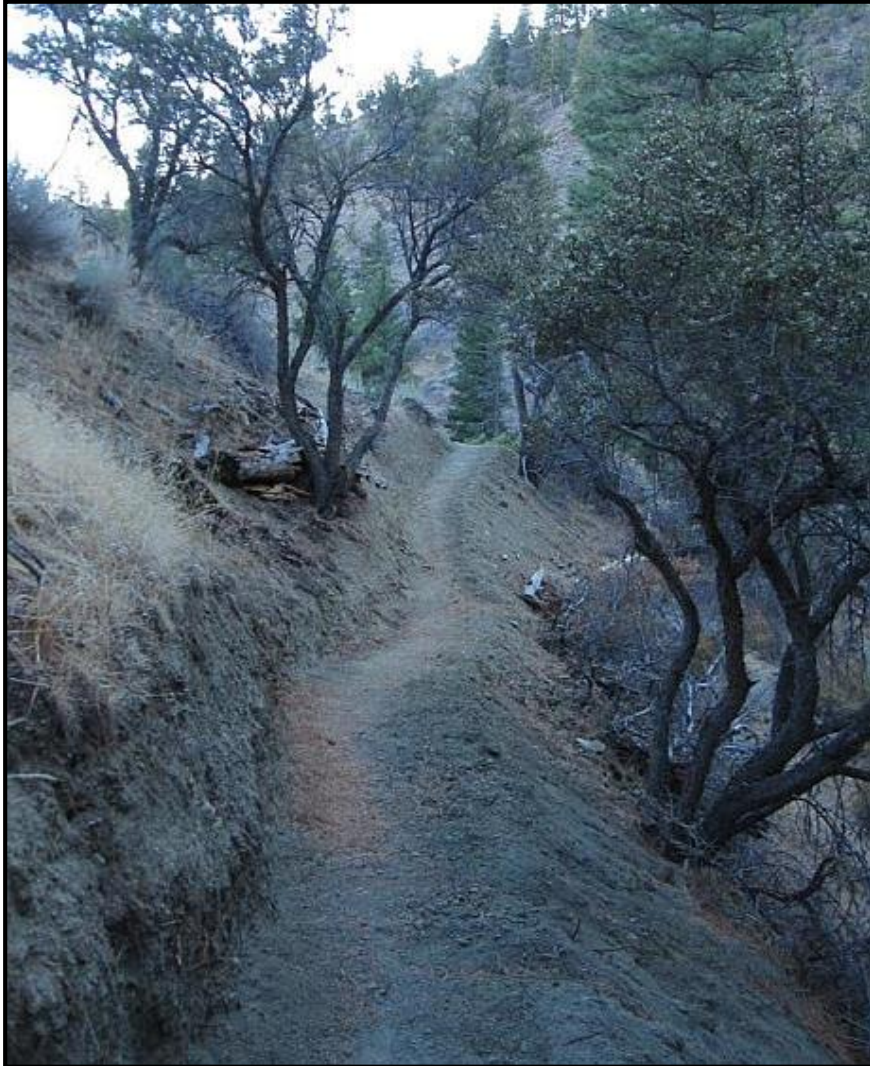
# Rolling Contour Trail



Courtesy of IMBA

# Finished Trail

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# Alternative to Rolling Contour

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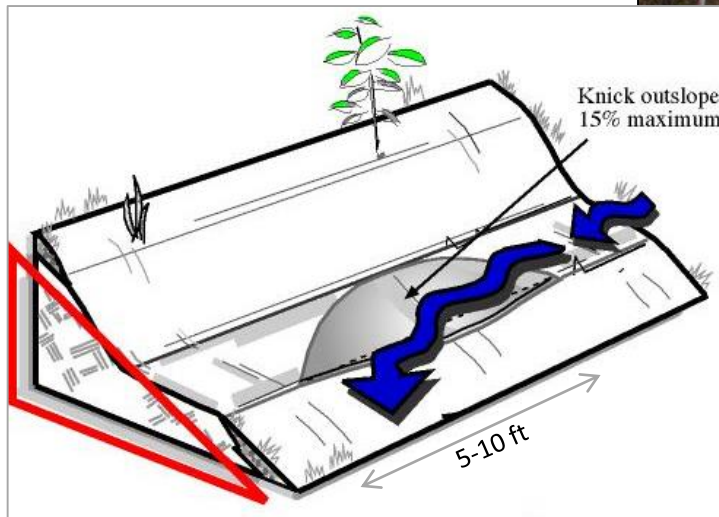
# Knick

We don't mean this guy:



*Courtesy of Nick Nolte*

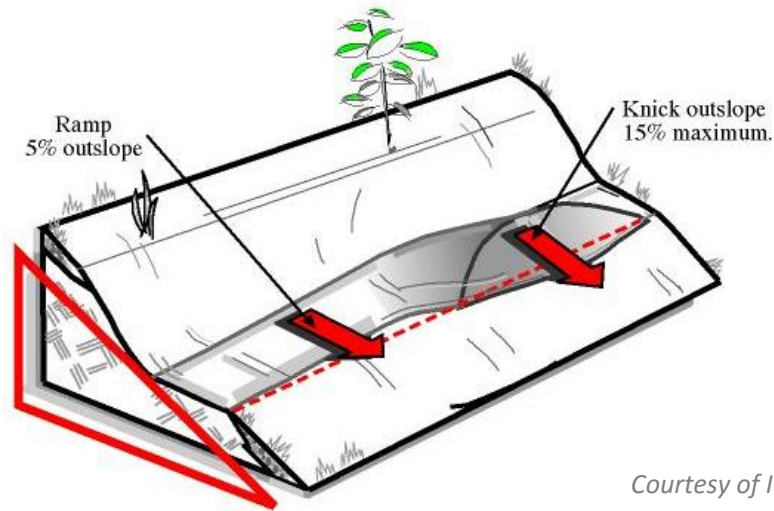
We mean this :



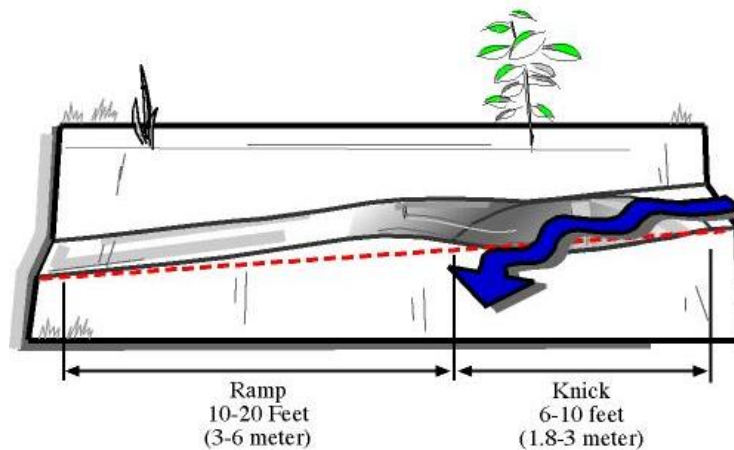
*Courtesy of IMBA*

# Rolling Grade Dip

*Knick with a short grade reversal*

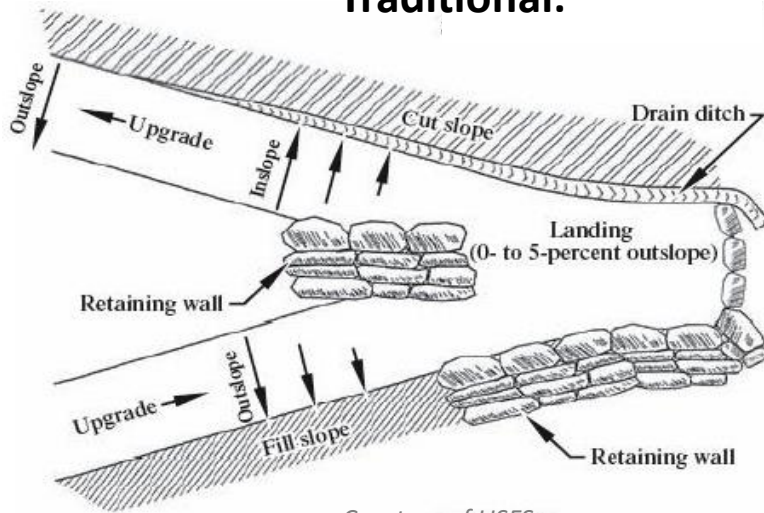


*Courtesy of IMBA*



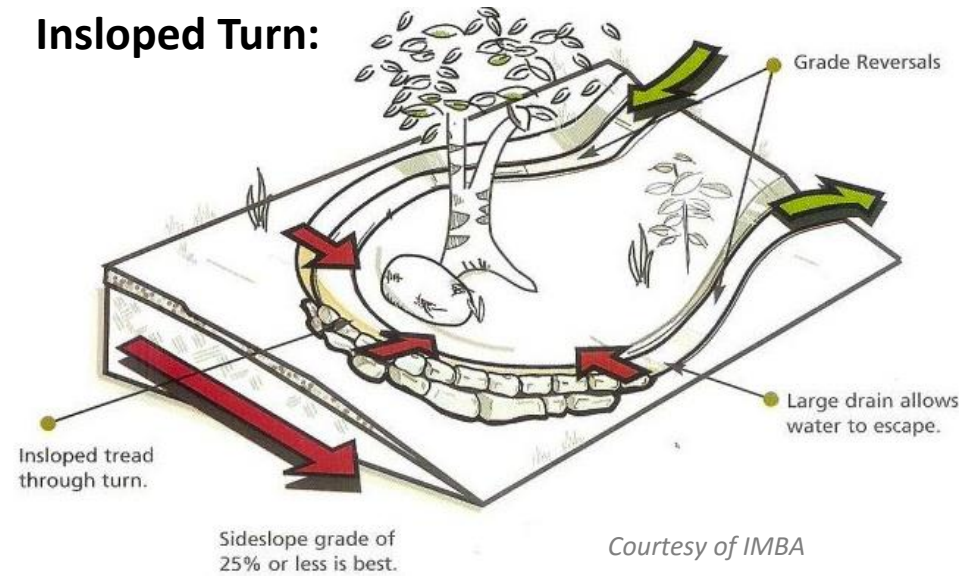
# Switchbacks

## Traditional:



Courtesy of USFS

## Insloped Turn:



Courtesy of IMBA

- Wider turn
- Banked sides
- Grade reversals on both sides
- Holds water off tread thru turn!
- Lower the grade on uphill side & raise the grade on downhill side
- Vary difficulty via turn grade & obstacles

# Switchbacks

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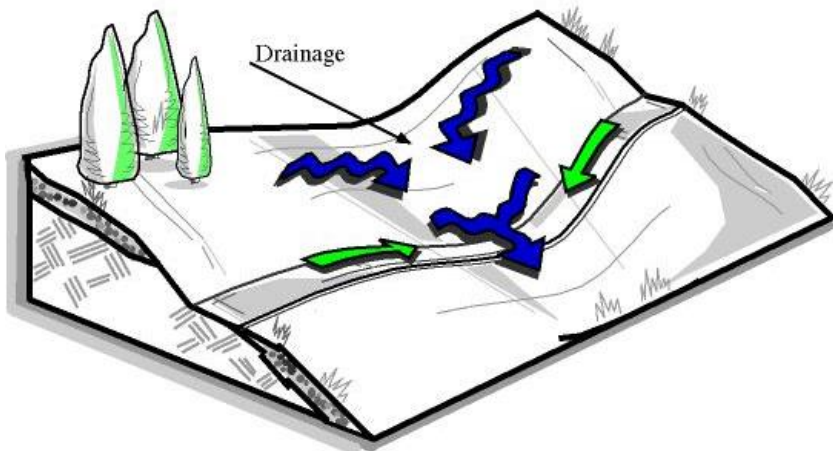




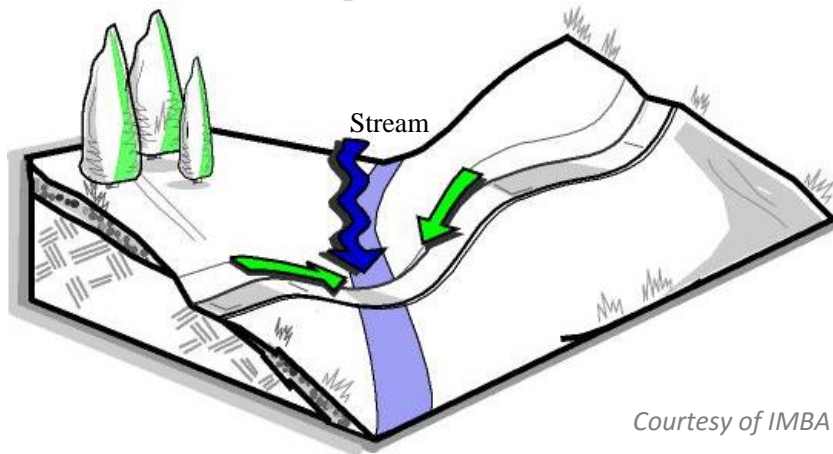
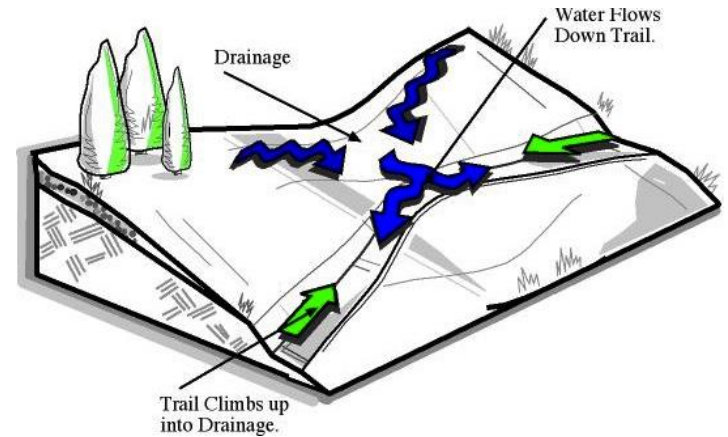
# Dealing with Running Water

Cross Drainages, Streams and Seeps with an exaggerated grade reversal

Proper Drainage & Stream Crossing



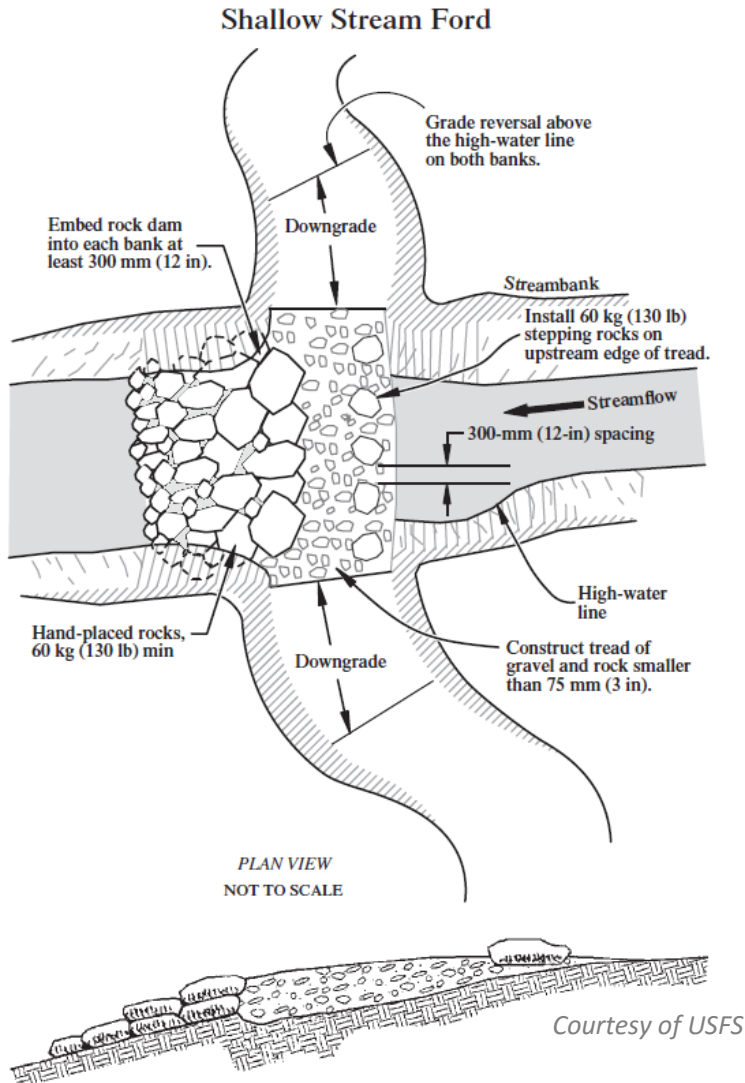
Improper Drainage Crossing



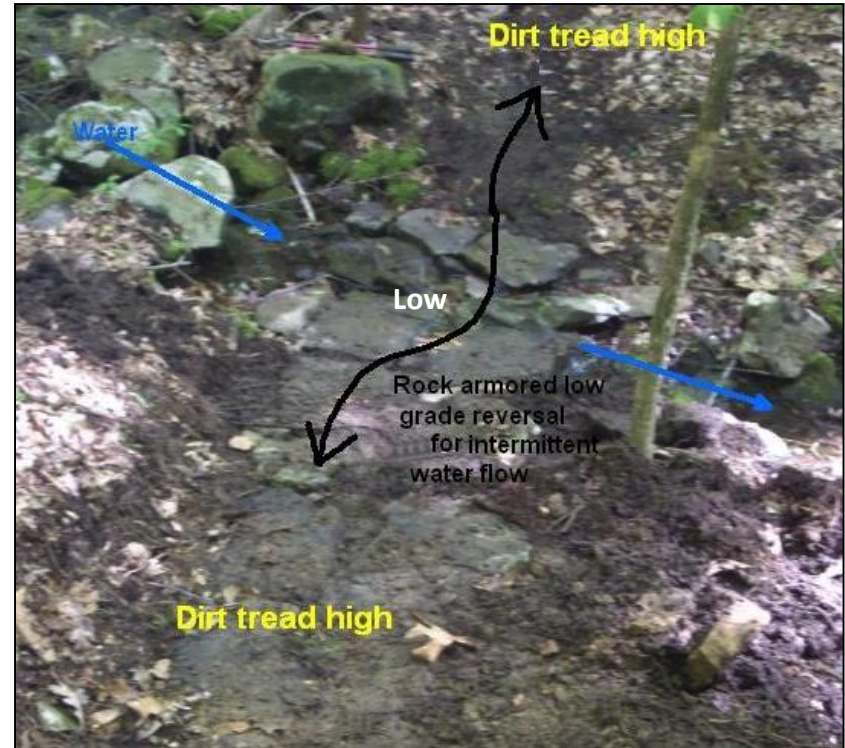
Courtesy of IMBA



# Rock Armored Crossing



**#2: Armor the crossing with Rock**  
(aka shallow stream ford, rock armored crossing, splash crossing)



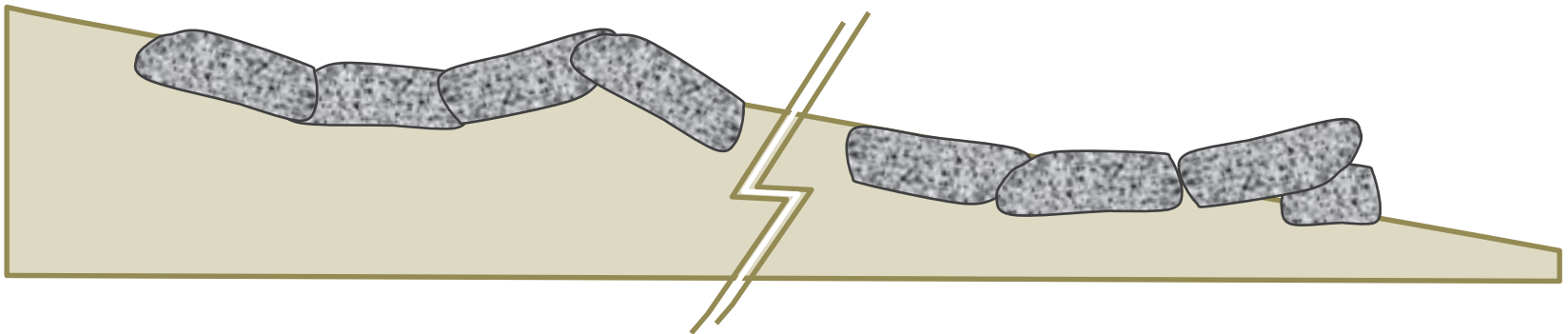
# Examples of Rock Armoring

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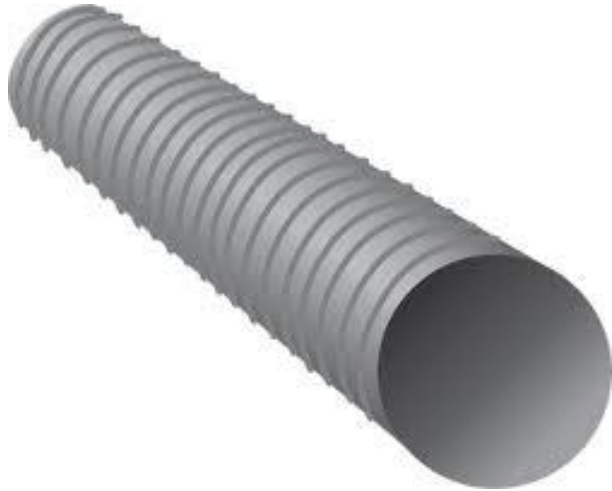
# Making Rock Armoring Fun to Ride

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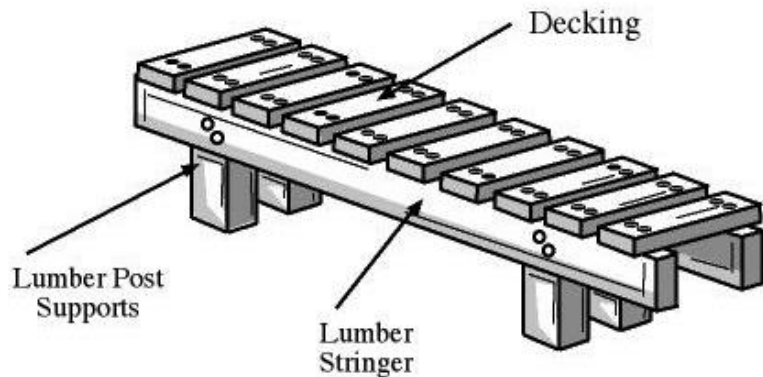
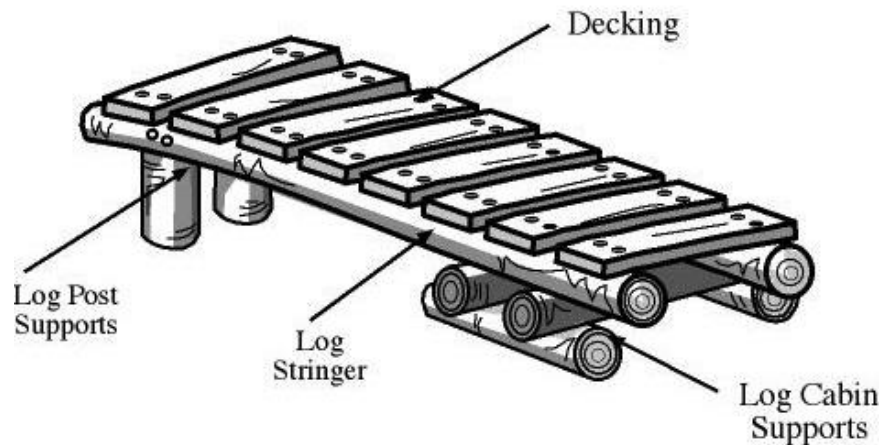


# When to Use Culverts

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# Last Resort: Bridges



## Traction!

- Rough sawn, split or scored cedar decking
- Gap between decking (watch dog paws)
- Other ways to Texture (e.g. Tolt river bridge vert 2x4s)

## Other

- Preference: Flat & Straight
- Chicane on both sides

*Some of the above may conflict with other trail users (equestrians, stock animals and dogs may not be compatible with gap between deck boards).*

# Bridges

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# Bridge Decks

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## Traction:

- Rough sawn, split or scored cedar decking
- Pultruded fiberglass grating
- Gap between decking (watch dog paws)
- Other ways to Texture:
  - Tolt river bridge vert 2x4s)
  - Expanded Metal
- Preference: Flat & Straight
- Chicane on both sides



# Crossing Flat/Wet Areas

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*“So what’s wrong  
with a little mud?!”*

# Crossing Flat/Wet Areas

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## Problems:

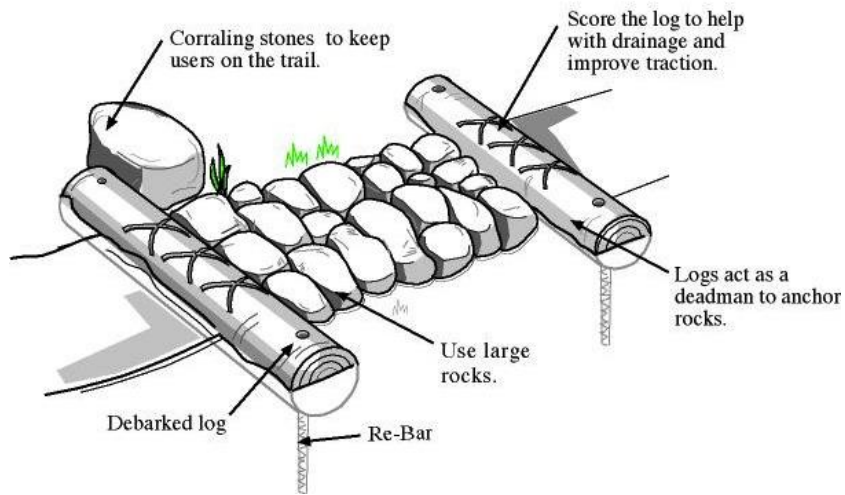
- Standing water & mud
- Trail widening
- Erosion
- Wetland requirements
- Negative user experience
- Propagation on high traffic trails



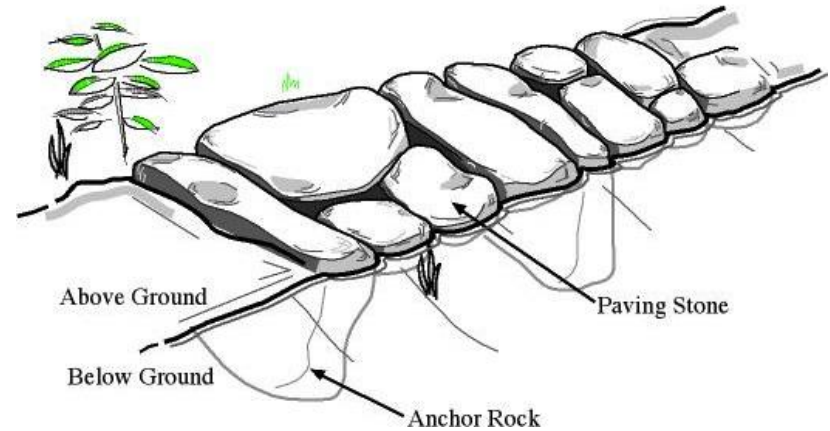
*How do we deal with it?*

# Rock Armoring Flat Sections

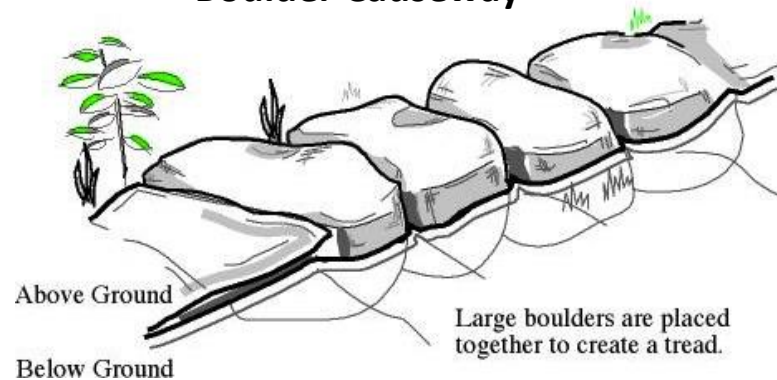
## Appalachian Armoring



## Flagstone Paving

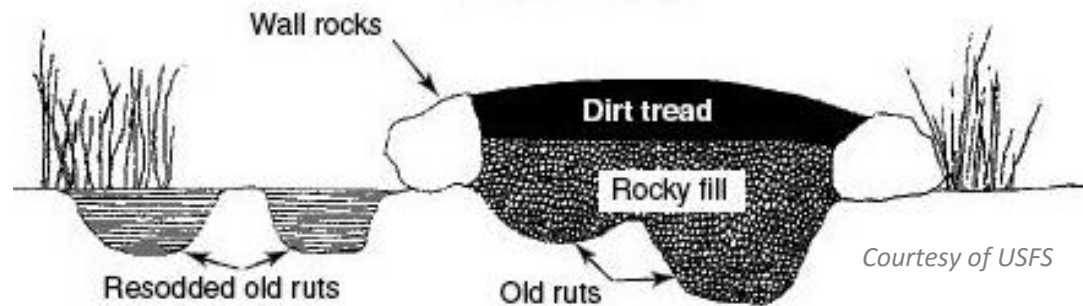
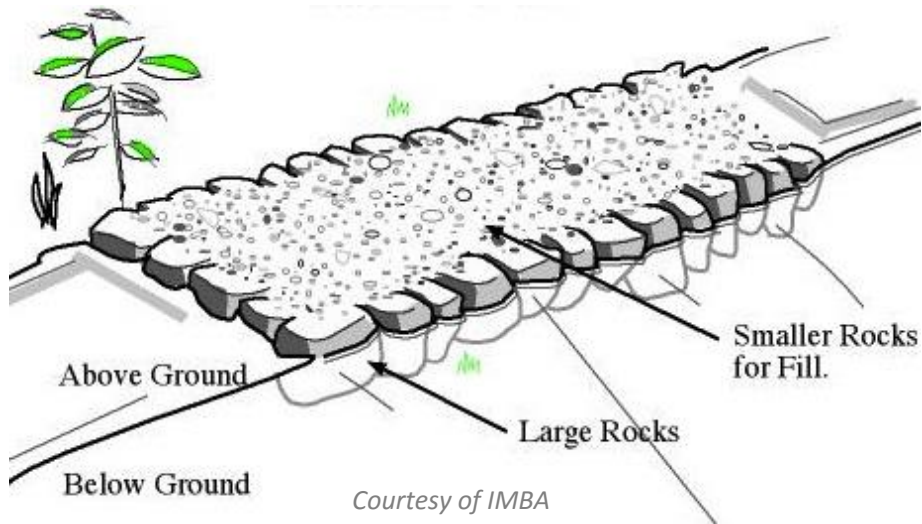


## Boulder Causeway

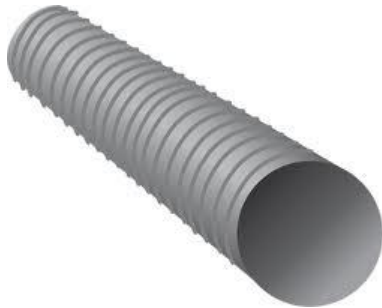


Courtesy of IMBA

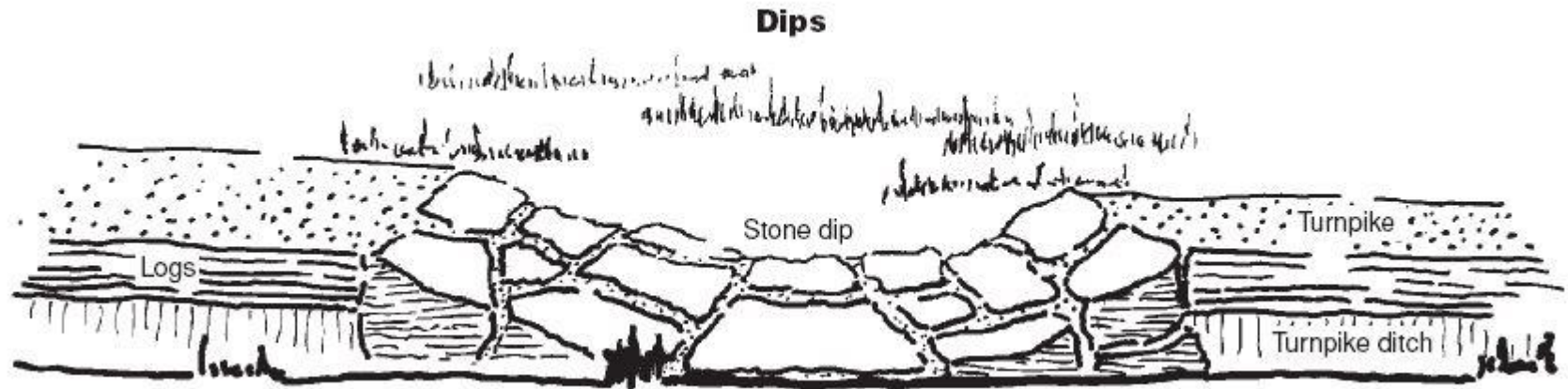
# Turnpikes & Causeways



# Armored Dip Vs. Culvert

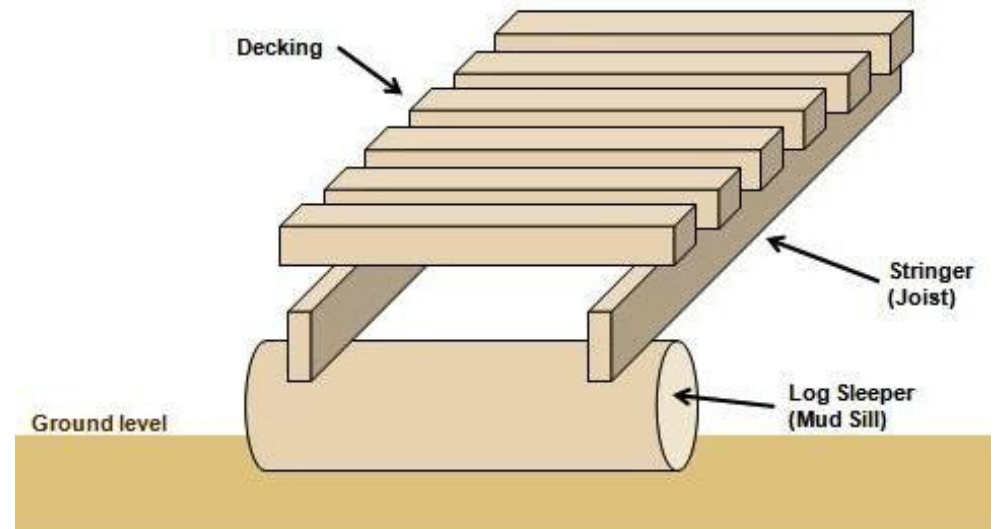


For turnpikes and causeways, culverts are often used. Consider an armored dip instead.



*Courtesy of USFS*

# Puncheon (Boardwalk)



# Considerations for Puncheons/Boardwalks

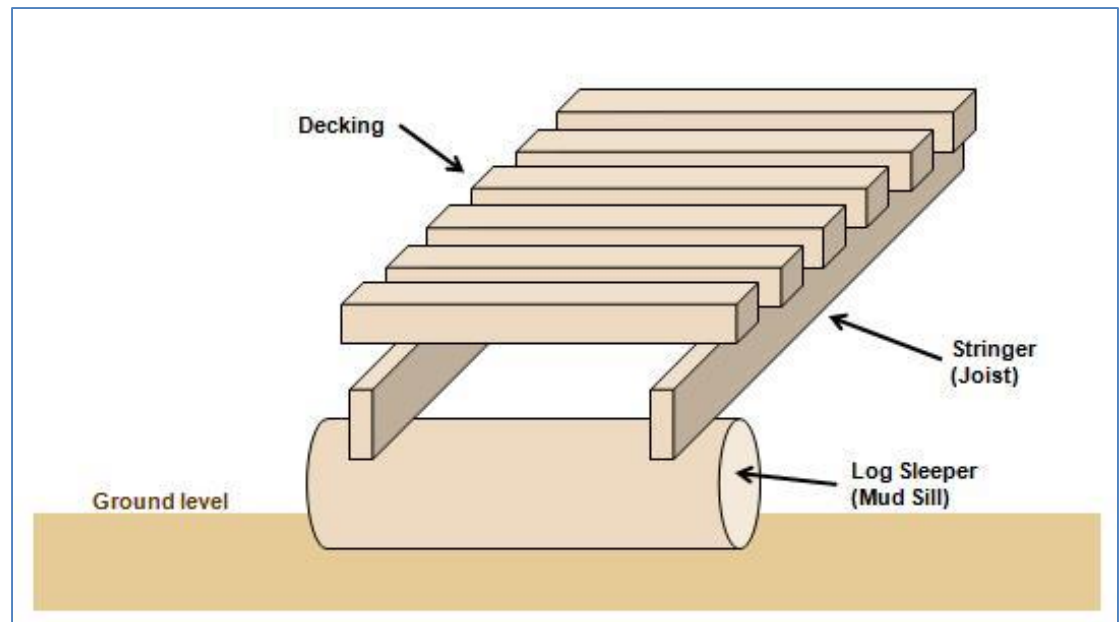
## Traction!

- Rough sawn, split or scored cedar decking
- 1.5" gap between deck boards (watch dog paws)
- Other ways to Texture (e.g. Tolt river bridge vert 2x4s)

## Other

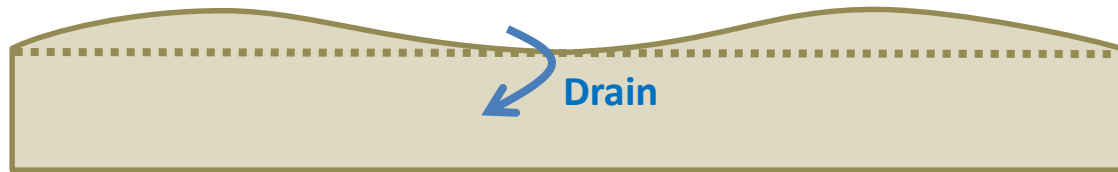
- Straight & Flat
- Chicane before entrance

*Some of the above may conflict with other trail users (equestrians, stock animals and dogs may not be compatible with gap between deck boards).*



# Rollers

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- Gets water off the trail faster – tires compact the lows
- Very effective for high bike traffic trails (e.g. Duthie Hill)
- Requires extensive drainage channels, borrow pits and re-planting
- May not be user-friendly for everyone



# Tools Required

- Clearing/Brushing: loppers, pruning saw, chainsaw, Brush cutter
- Trail Tread: Picks, Hoes, Pulaskis, Shovels, McLeods, mini excavator
- Drainage and Water Issues: Buckets, Wheelbarrows, rock bar, Peavey, draw knife
- USFS Online Trail Construction and Maintenance Handbook:

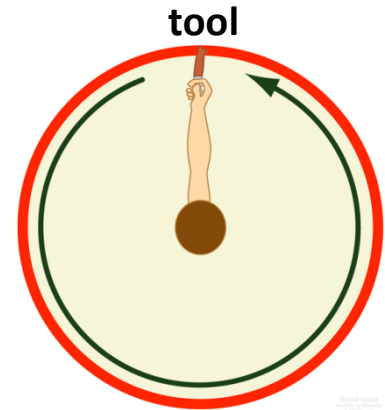
<http://www.fs.fed.us/t-d/pubs/htmlpubs/htm07232806/toc.htm>

<http://www.fs.fed.us/t-d/pubs/pdfpubs/pdf07232806/pdf07232806dpi72.pdf>



# Work Party Safety

- Circle of blood
  - 2 arms lengths
- Business End of the Tool
  - Awareness, transport, usage, setting it down
- Eyes, ears, head
  - Often overlooked
- Solid Footing
- “All Hands” or “All Tools”
  - Never mix
- Bee Stings & Allergies



# Video#2: New Silent Swamp Trail at Tiger Mt



- [http://youtu.be/1v\\_7ynAZ4Sc](http://youtu.be/1v_7ynAZ4Sc)

*Video by Kevin Philbin*

